

ALTERNATIVE FUEL WELDING, BRAZING & HEATING

ALTERNATIVE FUEL TIPS

- ▶ 2290-H Heating Tips
- ▶ H-62-P Heating Tips



PART NO.	PRESSURE (bar)		FLOW (l/h)		APPROX. HEATING OUTPUT (Kcal/h)
	OXYGEN	FUEL GAS	OXYGEN	FUEL GAS	
2290-1H	1 - 2	0,5	4000 - 7000	1000 - 2000	22300 - 44600
2290-2H	2 - 3	0,5	5900 - 12800	1500 - 3200	33500 - 71400
2290-3H	2 - 5	1,0	8500 - 22900	2200 - 5700	49000 - 127100
2290-4H	3 - 6	1,0	14000 - 28400	3600 - 7100	80300 - 158000
2290-5H	4 - 8	1,0 - 2,0	17000 - 39700	4300 - 10000	96000 - 223000
H-62-1P	3,0	0,5	4000 - 7000	1000 - 2000	22300 - 44600
H-62-2P	3,5	0,5	5900 - 12800	1500 - 2200	38500 - 71400
H-62-3P	4,0	1,0	8500 - 22900	2200 - 5700	49000 - 127100

H-62-P to be used with cutting attachment and cutting torches

RBP-43 OXY-PROPANE, PROPYLENE BASED & NATURAL GAS FLAME CLEANING HEADS

Model RBP flame cleaning heads are designed specifically for removing rust, paint and mill scale from metal surface before welding, painting, etc. They are also used for general surface heating and spalling using oxy-propane or natural gas. Features steel scraping plates on either side of tip.



PART NO.	LENGHT (mm)	OXYGEN PRESSURE (bar)	PROPANE PRESSURE (bar)	OXYGEN FLOW (l/h)	PROPANE FLOW (l/h)	HEATING OUTPUT (Kcal/h)
RBP-43-2	50	0,5 - 1,0	0,5	2550 - 3400	700 - 1050	15600 - 23400
RBP-43-4	100	1,0 - 1,5	0,5 - 1,5	6350 - 8500	1850 - 2500	41200 - 55600
RBP-43-6	150	2 - 3	1,0 - 1,5	13900 - 18100	3000 - 4150	66800 - 92300

2393-F TIP TUBES



PART NO.	DESCRIPTION	DESIGN	LENGHT (mm)
1800200	2393-1F 36"	curved	915
1800210	2393-2F 28"	curved	710
1800220	2393-3F 15"	curved	380
1800230	2393-4F 10 1/2"	curved	267
1800240	2393-5F 36"	straight	915
1800207	2393-6F	curved	1200
1800206	2393-6F 48"	straight	1200

HEATING ASSEMBY CONFIGURATION



MODEL K-43



2357-3 TIP ADAPTER

HANDLE	MIXER	TIP TUBE/ ADAPTER	TIP
43-2, 263, 543	B-43-N, F-43	2393+2357-3	2290-H, RBP-43