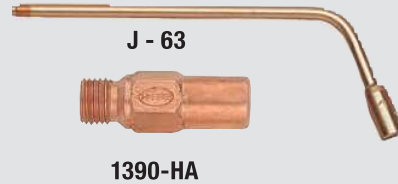


ACETYLENE HEATING TIPS AND ASSEMBLIES



HANDLE	MIXER	ADAPTER	HEATING TIPS PART NO.	HEATING ASSEMBLY PART NO.
43-2, 263, 543	E-43	-	J-63-1	L-63-1
43-2, 263, 543	E-43	-	J-63-2	L-63-2
43-2, 263, 543	E2-43	-	J-63-3	L-63-3
43-2, 263, 543	E2-43	-	J-63-4	L-63-4
43-2, 263	E3-43/F-43	-	J-143-5	L-143-5
85	D-85	-	J-63-1	L-85-1
85	D-85	-	J-63-2	L-85-2
19-6, 50-9	H-19-2E	1901-11	J-63-1	-
19-6, 50-9	H-19-2E	1901-11	J-63-2	-

HANDLE	MIXER	TIP TUBE	TIP
43-2, 263, 543	E-43	8593	1390-HA
85	D-85	8593	1390-HA
19-6, 50-9	H-19-2E	D-50-C	1390-HA
15-4	B-15-3	D-50-C	1390-HA

PART NO.	PRESSURE		FLOW		HEATING OUTPUT (Kcal/h)		
	OXYGEN (bar)	ACETYLENE (bar)	OXYGEN (l/h)	ACETYLENE (l/h)			
L-63-1	L-85-1	J-63-1	0,15 - 0,4	0,15 - 0,4	600 - 1100	600 - 1000	7450 - 13000
L-63-2	L-85-2	J-63-2	0,2 - 0,5	0,2 - 0,5	900 - 1550	850 - 1400	11100 - 18700
L-63-3	-	J-63-3	0,3 - 0,6	0,3 - 0,6	1550 - 2500	1400 - 2250	18500 - 29800
L-63-4	-	J-63-4	0,6 - 1,0	0,6 - 1,05	2500 - 4300	2250 - 3950	29800 - 52000
L-143-5*	-	J-143-5*	0,8 - 1,4	0,6 - 1,05	5000 - 9350	4500 - 8500	59500 - 111500
-	-	1390-HA	0,35	0,35	1100	1000	-

*Caution: exceeds the withdrawal capacity of the one standard acetylene cylinder

ACETYLENE FLAME CLEANING TIPS

Model RBA flame cleaning heads are designed specifically for cleaning rust, mill scale and paint from metal surfaces prior to welding, painting, etc. They can also be used for general surface heating or spalling using oxy-acetylene. Features steel-scraping plate on either side of the tip.



HANDLE	MIXER	TIP TUBE/ADAPTER	TIP
43-2, 263, 543	E2-43	2393+2357-3	RBA-43

Select Model 2393 tip tube and adapter from page 84.

PART NO.	LENGTH (mm)	PRESSURE		FLOW		HEATING OUTPUT (Kcal/h)
		OXYGEN (bar)	ACETYLENE (bar)	OXYGEN (l/h)	ACETYLENE (l/h)	
RBA-43-2	50	0,4 - 0,7	0,4 - 0,7	800 - 1130	700 - 900	9300 - 11900
RBA-43-4	100	0,7 - 0,9	0,7 - 0,9	1550 - 1650	1400 - 1500	18500 - 19900