

SPECIALTY TIPS FOR HARRIS CUTTING TORCHES

G & R 6290 MODEL

OXY-ACETYLENE SPECIALTY TIPS

Acetylene 6290 specialty tips are made available to add more versatility to the Harris cutting torch line. Specialty tips allow the use of existing torches to heat gouge and rivet cut without the need to purchase additional equipment.

DUTY:

Heavy*

WHERE USED:

Metalworking, gouging, rivet cutting

CLEANING INSTRUCTIONS:

Use tip cleaner C-9



6290-G

6290-R

PART NO.	APPLICATION	OXYGEN (bar)	ACETYLENE EQUAL PRESSURE (bar)	ACETYLENE LOW PRESSURE (bar)	WHERE USED
6290-1G	Gouging 3 x 6 mm wide	2,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-2G	Gouging 5 x 10 mm wide	3,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-3G	Gouging 6 x 13 mm wide	3,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-R	Rivet cutting	3,0	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches

G G NFFR NFW 6290 MODEL

OXY-PROPANE, PROPYLENE, NATURAL GAS & MAPP®** GAS SPECIALTY TIP

Model 6290 alternate fuel specialty tips are designed to allow additional performance from Harris straight cutting torches. Applications like heating, rivet washing, rivet cutting, gouging and extended reach cutting can be performed using standard cutting torches, eliminating the need for separate handles, tip tubes etc. Tips are designed for use with alternative fuels (not for use with acetylene). Especially useful where storage space is at a premium.

DUTY:

Heavy*

WHERE USED:

Metalworking, beam cutting and weld repair etc.

CLEANING INSTRUCTIONS:

Use tip cleaner C-9



6290-GG

6290-2NFFR

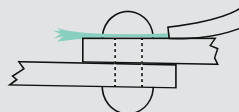
6290-NFW

PART NO.	APPLICATION	OXYGEN (bar)	FUEL GAS EQUAL PRESSURE (bar)	FUEL GAS LOW PRESSURE (bar)	WHERE USED
6290-1GG	Gouging 3 x 6 mm wide	2,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-2GG	Gouging 5 x 10 mm wide	3,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-3GG	Gouging 6 x 13 mm wide	3,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-4GG	Gouging 10 x 19 mm wide	4,0	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-2NFFR	Rivet cutting	3,0	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches
6290-NFW	Rivet washing	3,5	0,3 - 0,8	0,015 - 0,2	Recommended for straight cutting torches

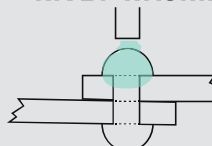
*For maximum performance Harris recommends the use of tips only with straight cutting torches.
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**CUTTING.
WASHING.
GOUGING.**

RIVET CUTTING



RIVET WASHING



GOUGING

