

## MACHINE CUTTING TORCHES

### MODEL 198-2T/198-2TR/198-2TF

#### FEATURES:

- ▶ Quick opening cutting oxygen valve for immediate full flow
- ▶ Separate preheat and cutting oxygen valves for high and low preheat control
- ▶ Cutting capacity up to 380 mm
- ▶ Use with 6290 cutting tips (see pages 81-82)



198-2T  
198-2TF



198-2  
198-2F



198-2TR  
(with rack)

### MODEL 198-2/198-2F

#### FEATURES:

- ▶ Cutting capacity up to 200 mm
- ▶ One inlet connection for oxygen and cutting oxygen

### MODEL 198-4/98-4

#### FEATURES:

- ▶ Same characteristics as 198-2T, but valveless



198-4  
98-4

#### EQUAL PRESSURE "E" TYPE TORCHES (FOR ACETYLENE AND ALTERNATIVE FUELS)

PART NO.	STYLE	WEIGHT (kg)	LENGTH (mm)	BARREL Ø (mm)
198-2E	2-tube	1,30	250	32
198-2E-35	2-tube	1,41	250	35
198-2E-35R	2-tube & rack	1,47	250	35
198-2ER	2-tube	1,34	250	32
198-2TAE	3-tube	1,67	450	32
198-2TAE-30	3-tube	1,55	450	30
198-2TAE-35	3-tube	1,68	450	35
198-2TE	3-tube	1,33	250	32
198-2TE-30	3-tube	1,20	250	30
198-2TE-30R	2-tube & rack	1,26	250	30
198-2TE-35	3-tube	1,43	250	35
98-4BE	3-tube	0,73	200	35

#### LOW PRESSURE TORCHES (FOR ACETYLENE)

PART NO.	STYLE	WEIGHT (kg)	LENGTH (mm)	BARREL Ø (mm)
198-2	2-tube	1,30	250	32
198-2-30	2-tube	1,18	250	30
198-2-35	2-tube	1,39	250	35
198-2-35R	2-tube & rack	1,44	250	35
198-2A	2-tube	1,62	460	32
198-2T	3-tube	1,32	250	32
198-2T-30	3-tube	1,20	250	30
198-2T-30R	3-tube & rack	1,29	250	30
198-2TA	3-tube	1,67	460	32
198-2TA-30	3-tube	1,55	460	30
198-2TA-35	3-tube	1,78	460	35
198-2TA-35R	3-tube & rack	1,90	460	35
198-2TAR	3-tube & rack	1,75	460	32
198-2TR	3-tube & rack	1,38	250	32
198-4	3-tube	0,65	110	32
198-4B	3-tube G 1/4"	0,65	110	32
98-4	3-tube	0,73	110	35
98-4B	3-tube G 1/4"	0,73	110	35

#### LOW PRESSURE "F" INJECTOR TYPE TORCHES (FOR MAXIMUM PERFORMANCE WITH ALTERNATIVE FUELS)

PART NO.	STYLE	WEIGHT (kg)	LENGTH (mm)	BARREL Ø (mm)
198-2F	2-tube	1,28	250	32
198-2F-35	2-tube	1,38	250	35
198-2F-35R	2-tube & rack	1,44	250	35
198-2FR	2-tube & rack	1,34	250	32
198-2TAF	3-tube	1,64	460	32
198-2TAF-30	3-tube	1,55	460	30
198-2TAF-35	3-tube	1,78	460	35
198-2TAF-35R	3-tube & rack	1,90	460	35
198-2TAFR	3-tube & rack	1,76	460	32
198-2TF	3-tube	1,33	250	32
198-2TF-30	3-tube	1,20	250	30
198-2TF-30R	3-tube & rack	1,25	250	30
198-2TF-35	3-tube	1,43	250	35
198-2TF-35R	3-tube & rack	1,49	250	35
198-2TFR	3-tube & rack	1,39	250	32
198-4BF	3-tube	0,65	110	32
198-4F	3-tube	0,65	110	32
98-4BF	3-tube G 1/4"	0,73	110	35
98-4F	3-tube	0,73	110	35